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25 YEAR RE-REVIEW

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Vacuum Tubes* (Background)

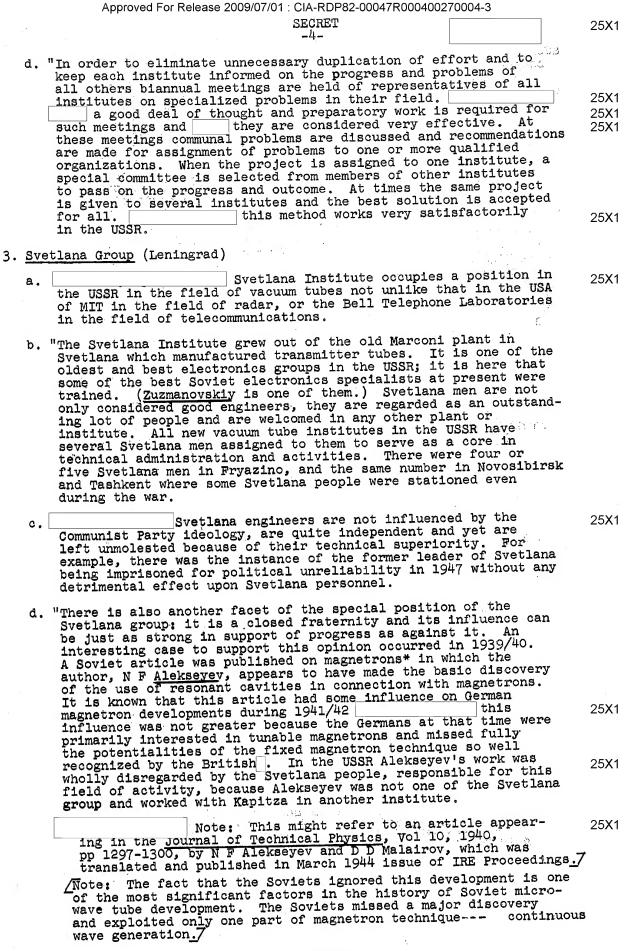
development.

- Foreign Influences on Vacuum Tube Technology.
 - a. "In the immediate post-World War II period Soviet activities in vacuum tube technology were influenced very strongly by the German developments, methods, techniques and personnel. the original Soviet idea might have been to pattern their vacuum tube build-up in accord with the German experience and know-how. If such were the case, the idea did not progress very far 25X1 the U.SSR was guided in its plans and programs much more strongly by the USA developments than by the German recommendations They continued to exploit fully the German technological know-how, their shop and production techniques and their testing and production tools. They had the German specialists in the USSR survey and analyze their war-time and post-war research and development, and were willing to adopt those that fitted their plans and requirements. They used Germans to design and build new devices, testing tools and equipment and to establish several well-organized modern vacuum tube institutes and plants. It was, however, the American methodology that the Soviets were impressed by, and tried to master. One of the important continuing jobs that the German specialists were expected to perform for the Soviets was to elucidate the USA vacuum tube technology and its developments. It got to the point that the best way for a

Note: The term 'vacuum tubes' is commonly used to include a wide variety of electronic devices, as well as transistors which replace vacuum tubes, 'Electron tubes,' a generic term used in the title of this report, is coming that into more widespread user to cover this wide the range of circuit components. The components of the control of the contr circuit components.

German to convince the Soviets of the merits of his proposal was to claim that it was based upon an American

quality material not generally produced elsewhere, and (3) the desire of the Soviets to have as many operating units as possible in any eventuality similar to the invasion of the USSR by the Germans in World War II.



4. Institute 160- Fryazino (Moscow)

25X1 Institute 160 is the biggest and most important general vacuum tube organization in the USSR because of the presence there of the largest group of German specialists. Two-thirds of the German specialists were well-trained in radar and high-frequency work and 25X1 all were very keenly aware of the importance 25X1 of measuring and testing techniques and instruments. Soviets apparently recognized their potential in testing techniques and most of the German specialists there were assigned to this field, not only to meet the needs of the Fryazino Institute but for the general benefit of all vacuum tube institutes. The Institute built practically all its 25X1 measuring devices and these were better than those produced in Germany.

b. "Once the Soviets recognized the importance of laboratory equipment, the German engineers received considerable assistance in their work on such equipment. They were in a position to obtain the necessary materials, even those otherwise not obtainable because of scarcity and were encouraged to initiate, through their Soviet superiors, requests for foreign-made equipment of specialized design or performance characteristics. Other Germans and myself in Fryazino asked on many occasions for the purchase abroad of American-made laboratory equipment advertised in USA technical periodicals and got them.

5. Political Ideology and Tube Research.

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a. "No hindering effects were evidenced in the whole field of electronics and in the specialized field of vacuum tubes by the Soviet Communist ideology or the demands for Party line purity. There are many Party members among Soviet vacuum tube specialists. There are many more who are not.

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41,95 0.050

Among those in responsible positions there are men who not only are not members of the Party, but are quite outspoken in their non-Party views without any apparent penalties.

- b. "Although there are such cases as a past scientific leader of Syetlana who was imprisoned for his political views and /fnu/ Katzmann who, as a Jew, was not considered reliable and removed from Moscow to Novosibirsk; however, there are other cases such as that of Maj Cheletnin who was caught in an attempt to desert to the West and who was not punished (in the USSR the penalty for his act is death) but, in addition, was placed in charge of subminiature tube development and production in Kalinin and was permitted to travel frequently to Leningrad which is in the zone of severe security restrictions, and of fnu/ Zuzmanovskiy who was quite candid in his views of the highest Soviet officials without any detrimental effect upon his professional position.
- c. "In Institute 160, as in all others, there was a political commissar. He was totally ignorant in technical matters and had nothing to do with scientific activities of personnel of the Institute, but handled such matters as procurement of materiel. This, I believe, is indicative of the general situation in the USSR in regard to the vacuum tube and electronics fields. The Soviets are too anxious to use all their capabilities in building up their potential to permit their political views to interfere with this goal, at least at present.

Vacuum Tube Techniques, Production and Materials

٦. General Assessment.

- the basic weaknesses in Soviet electronics and, more specifically in vacuum tubes, were recognized by the Soviet leaders towards the end of World War II in that they were pinpointed and analyzed during the immediate post-25X1 war period and that most of these weaknesses were alleviated by 1951/52. By that time the Soviets had built a number of well-operated and effective institutes for the development and production of all modern vacuum tubes; absorbed the wartime and post-war progress of German and American technology; recognized the importance of effective laboratory and production measuring and testing techniques and set up special facilities for developing and producing testing edulipment. They fostered a new generation of vacuum tube specialists, theoretically well-trained in Soviet educational institutions and provided plentiful facilities for their practical on-the-job training in electronics and vacuum tube institutes. Therefore, although the Soviets are still behind the USA in the field of vacuum tubes, a firm basis has been established in the USSR for future growth and expansion, and the growing Soviet vacuum tube potential should be watched and production of all modern vacuum tubes; absorbed the warcios organista da too American products &
- "Soviet vacuum tube specialists have been guided to a large extent by American methodology, technology and progress / see para 1b above/.
- c. "Although originally the Soviets concentrated on outright copying of American methods and end-products, the period of imitation by the Soviets of American tube technology has passed, and original native developments by the Soviets or basic native redevlopments of foreign ideas should be on the increase. Specific examples of post-war original soviet efforts are the multi-cavity high-output, high-efficiency magnetron in the 40-150 cm region, the 'Samovar' klystron and the high-quality theoretical work of Zeitlin on space thank of the reflex klystron.

 Tube Production.

Tube Production.

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"At Fryazino one department was established in 1948 to design tube machinery and develop methods and means for tube production. (There were 200 to 300 engineers in Vac this department.)

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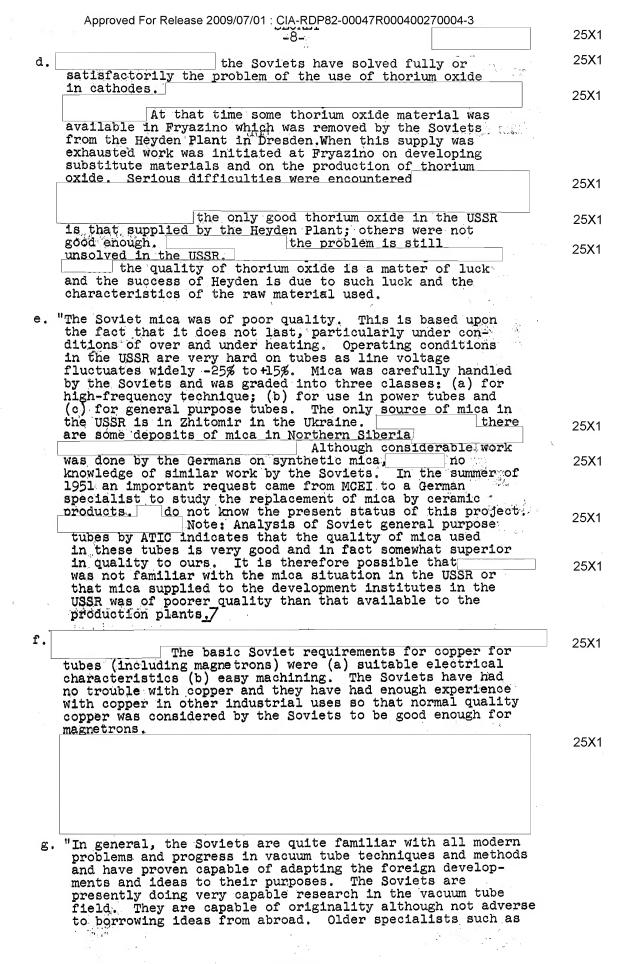
the beginning of the operation of this department the performance and output of this department was poor due to severe lack of specialists, inadequate tools, meager experience in this field and poor coordination with other departments. do not know what steps were taken later to change this situation to change this situation. good wat Fryazino on copying of American machinery. good work was done

25X1 25X1

in line with the general betterment the all the quality and quantity of Soviet specialists and with the determination of the Soviets to improve their vacuum tube production, the work of this department must largely administrative. The Ministry of vata large was not interested in adjusting its production processed to provide a small quantity of high quality week and ultimated the Ministry of CommunicatisECRET build its own special plant for production of calculations and aparture April 1907 from the ESSE the case sarrely any special ricket

main sources being I Kamm we had a factory of Thuringia.
Later Dr Kamm moved to Heldelberg where he is now /September 1953/ in production of phosphor. Later a special laboratory was established by the Soviets for production of phosphor. ______ the quality of this phosphor is fully comparable with that of German phosphor. Also an experimental phosphor laboratory was established by a German chemist in Fryazino, with good results.

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Approved For Release 2009/07/01: CIA-RDP82-00047R0004002700 SECRET: -9-	25X1
Svetlana engineers are being augmented in this revery capable young engineers fully comparable if than young German engineers; for example, Zuzmand and Alekseyev's work on magnetrons, Zeitlin's work klystrons, Vogelsohn's work on gas tube technique Soviets are very imaginative and stubborn people permit experimental work, at times very costly, thems which would not be tolerated in Germany or the, 'Samovar' which would have been abselsewhere, intense work on 10 megawatt and higher magnetrons.	not better byskiy ck on c. The and by prob- the USA; andoned 25X1
h. "The following sketch /Fig 17 is of the kreuzsonde reported previously	The
device consists of two sets of electrodes at right to each other. These were used in the electrolytheory trough to obtain two right-angle components of the magnetic field. The device was of considerable use at Fryazino.	cic
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KREUZSONDE (FIG 1)	
Research.	
a. "All research in the USSR, including the work on tubes was centered in and coordinated by the Acad Sciences in Moscow and by biannual meetings of the research leaders of the important tube institutes. See par 2d above. Some of the tube research was centered in an institute in Kharkov, presumably in Ukraine although. In good work downwas felt in all institutes.	demy of ne as for the ne there 25X1
b. "Special problems relating to cathode problems were centered in Kiev	25X1
prove to	
General Tubes.	
Glass Bulb.	
drapp Dain.	
	25X1
Water D. Granning	
Metal-Ceramic	autori
a. "The metal-ceramic tubes made at OSW were of the wattype and construction; ie, LD-9, LD-11 and LD-12. Considerable development work was done on the LD-	
	0514
b. "Metal-ceramic tubes were produced at Novosibirsk.	. The 25X1
LD-12 grid was in the form of a woven mesh /see A	Appendix
Fig 2a and 2 b7 this grid is inferior the German grid due to wider variations in grid-t spacing.	to 25X1 to-cathode
c. "In the summer of 1946 the German group at OSW exp with a new form of grid to reduce the grid-to-cat spacing and improve high-frequency cut-off characteristics."	chode .

4.

c.

2.

	Approved For Release 2009/07/01 : CIA-RDP82-00047R000400270004-3 SEGRET -11-	25X1
	b. "Samovar. The Soviets spent five or six years in the development of a five-megawatt hard tube known as 'Samovar' See Appendix Fig 37. It was based on an RCA idea for a tube (and according seen in RCA by the Series are represented to the series of the series are seen in RCA by	25X1
	by the Soviets to a modulator tube. The tube consists of 13 cathodes arranged outside with the anode in the center, with the grids as shown. complicated and very bad. the electron scattering angle must be small to be effective, and such is the case only when the anode and cathode occupy conventional positions. With the reversed position of Samovar the scattering angle is much greater than the	25X1
	optimum. Nevertheless, the Soviets produced these tubes	
	performance and complexities and in spite ofarguments	25X1
	these tupes were to be about	25X1
	quantities to require 30 to 40-tube production per month. believe the tubes were for use in early warning equipment.	25X1
	c. "5D-21 This tube was copied originally at OSW and later re-developed by the Soviets in Fryazino and perhaps elsewhere. The tube developed at Fryazino has two to four times the capacity of the American 5D-21. This was accomplished by increasing the cathodes, raising the anode voltage (35,000) and inserting an electrostatic shield at the end of the screens. The development work took about six months and the tubes were uniform and good /a schematic drawing of the tube developed at Fryazino Is shown in the Appendix, Figures 4a and 4b/. This type uses two pairs of cathodes instead of four cathodes as in the American 50-21.	25X1 25X1 25X1 25X1 25X1
	six-months development time and the quality of the products.	
3.	T-R Tubes.	7
	 b. "Much discussion took place in the USSR in regard to wide-band T-R tubes and that the problem was considered very important. The problem was not handled in Fryazino but elsewhere. c. "Later in Fryazino the problem of a very fast recovery T-R tube was handled by Miss Vogelson's group tube was handled by Miss Vogelson's group 	25X1 25X1
	Question 82 et seq. She worked at 3 cm and primarily on measuring techniques for such tubes. Thus somewhere in the USSR the basic development somewhere was carried on under high priority.	25X1

	Approved For Release 2009/07/01 : CIA-RDP82-00047R000400270004-3	05)/4
	-12-	25X1
	the basic development was done at Svetlana (Miss Vogelson is a Svetlana engineer) and the reason for high importance was to equip their night-fighters with 3-cm equipment. The short recovery there might be important in some sort of short-range (intercept) radar. Note: In spite of additional efforts no more specific information was obtained from source. If the above opinion is to be taken seriously this is the first reference to Soviet research and development work, which goes back to 1950/51, on night interceptor radars.	25X1
4.	Subminiature Tubes.	
		25X1
	the Kalinin plant was completed for production in 1949/50. This plant, under the general guidance of Major Cheletnin, is the production center for subminiature tubes and proximity fuses and the output of this plant is very sizeable (no estimates of output).	
5.	Image Converters	
	plants, an OSW plant for image converters to the USSR and the plant was dismantled with special care and shipped to the USSR without any German specialists. The Soviets claimed that they knew a great deal on this subject and did not need German specialists, but wanted the German production facilities only to increase their total output capacity of these tubes.	25X1
E.	Magnetrons.	
1.	"The information on Soviet work on basic types of magnetrons, available to source, is summarized in Tab 1 (general description and comments), in Tab 2 (technical data) and in the Appendix, Fig 5, 6, and 7. In discussion, additional projects on magnetrons were mentioned. These were either in the nature of general laboratory work, or were abandoned as unprofitable or else the amount of information available was insufficient to clearly formulate the extent of Soviet activities or interest.	
2	"German magnetron developments have influenced the Soviets	25X1
2.	in Magnetron #10, which is essentially the same as the German RM 4032, developed at Oberpfaffenhofen in World War II. Magnetrons #4 and 7 are similar to the German LMS 16 and LMS-32 which were developed by the Germans for jamming.	25X1
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3.	"The Soviet magnetron developments were also strongly influenced by the US developments. The MIT series was the source of a number of designs, and particularly of Magnetron #8 /see Appendix, Fig 77, which was assigned great importance by the Soviets/perhaps for use with token radars?7."	
4.	"Rising Sun" Magnetron.	
	The technical data on this magnetron (#5) is given in Tab 1 and 2. A schematic sketch of the cross section	25X1
	of the magnetron is shown in the Appendix, Fig 5.	
	b. information on the Rising Sun magnetron came from Zuzmanovskiy who was responsible for the magnetron development in general and for work on the Rising Sun in particular. The basic data on this magnetron was known	25X1
	to Zuzmanovskiy in 1946, and was not obtained directly from Japan* but probably from RCA in the USA. The active development on the Rising Sun magnetron was initiated in 1947 by an all-Soviet group under Zuzmanovskiy's	25X1
	supervision.	25X1
	c.	
	considered very important and was protected by high security restrictions.	
	d.	25X1
0.0		
	On the basis of remarks of the Soviet engineers and rumors of other German specialists some channels might have existed. In general the Soviets were very active and	:
	successful in getting basic and detailed technical information and equipment from the USA. They attached high importance to US developments, techniques and methods and used all methods (covert and overt) to procure them. While in the USSR became more familiar with the US electronics post-World War II activities than with the German.	25X1
5.	Magnetrons in the 40 - 150 MC Region.	
	a. "The Soviet work on magnetrons in this frequency region was top secret, was done by the Soviets only and thus no Germans knew exactly what the Soviet program or progress was. It was known that a group of Fryazino	
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in jamming. The work was tested at Institute 108 on jamming magnetrons and proved successful. Also noise frequency modulation was tested on jamming magnetrons with this cathode and believed to be successful.

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TABLE I

MAGNETRONS Magnetron No 1 / Magnetrons were numbered for ease of discussion during interview.

According to the source, the 0.8 cm tube is only in the experimental stage, and possibly in development in Inst 108, Moscow. This is in contrast to information obtained from other German returnees who stated that there was a large production of this tube already in effect.

Magnetron No 2

This tube is in the planning stage only, and is designed for 1 cm operation (30,000 Mc/S). The proposed construction would follow the wartime Telefunken LMS-14 tube.

Magnetron No 3

This tube is a copy of US 725 magnetron which was designed for the H2X X-band blind bombing radar. This is called "Meddo" by both Germans and Soviets.

Magnetron No. 4

This tube, like magnetron No 7, is designed for jamming. It is a CW, mechanically tunable type similar in design to the German LMS-32. A copper tuning ring is mechanically moved toward and away from the cavities.

Magnetron No 5

The tube is a "Rising Sun," fixed tuning, pulse type X-band magnetron. Development is not yet complete Zee Appendix, Fig 57.

Magnetron No 6

This is a copy of a Canadian tube of the CV series, S-band.

Magnetron No 7

This tube is CW, mechanically tuned magnetron designed for jamming. /See Appendix, Fig 6.7 An inductive ring is used for tuning in a manner similar to Tube No 4, and German type LMS-32.

Magnetron No 8

This tube is an S-band, pulse-type, fixed-tuning, 2-megawatt peak power such as would be used for early warning. Its efficiency is about 60 - 70%, and frequency stability 1:5,000. The internal structure, coupling device and test equipment were designed by Soviet engineers. The test equipment is reported to have filled a room of about 300 sq ft floor area. The tube development took three years, requiring seven or eight Soviet engineers.

Magnetron No 9

firatio: This tube was designed by the Soviets, without German assistance. It was rumored to have 10 MW or larger power output by having the equivalent of a number of two cavity magnetrons in parallel. The tuning was accomplished by wave guide techniques and had a range from 40 to 150 cm. It is probably intended for early warning.

Magnetron No 10

This tube is a copy of the German RM 4032, called the "zero slot" magnetron. It consisted of a cylindrical anode with axially centered wire cathodes. As in the Rice tube, there is a strong axial magnetic field. Two tubes are made--one of a range from 0.8 to 3 cm, another from 3.0 cm to 12 cm. The main use of this tube is experimental.

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Nomenclature	Magnetron	Magnetron No 2	Magnetron No 3	Magnetron No 4	Magnetron No 5	Magnetron No 6	Magnetron No 7	Magnetron No 8**	Magnetron No 9	Magnetron No 10***
Wavelength, cm	No. 12	1.0	3.2	3. 0	3.2 - 3.5	9 - 10	9 - 10	10.0	40 -1 50	Two Model 0.8-3 cm 3 cm-12 cm
Fixed or Tunable	Fixed A			Tunable	Fixed	Fixed	Tunable	Fixed	Fixed - wave guide techniques	Tunable
D 3	CW		*	CW	Pulse	Pulse	CW	Pulse	Pulse	CW
Pulse or CW	- UN			- <u> </u>	20,000		2000-3000v	230,000v	750,000v	4,000 max
Anode Voltage Anode Gurrent			<u> </u>		Duty cycle 1-1,000 or 1-2,000		300-400 ma	-	1	21 ma
Heater Supply			a, praku živini, ar jakolik dina Vilopa		Thor oxide heater		Directly heated cathode- Tungsten	Ba oxide heater	·	
Output Power	-				500 -600 KW	80-100 KW	600 W(CW)	2 MW Eff. 60-70%	High. Eff 80%	A few milliwat
Application			Meddo Radar	Jamming	Radar	Radar	Jamming	Radar,EW?		Laborator Tests
Development Data Start Completion Special remarks	Now in experi- mental stage	Similar to Telefunken IMS-14 only in planning stage	Сору	1949 Intermittent In preprod. stage	1947 Not com- plete	Copy	1946 1948-49	1946 * 1949		30.0
Production Data		- Stage			ſ.	Mass pro- duced in 1948	In 1949 several hundred per month	in the second		100
Where Developed	Moscow 108?		<u></u>	Fryazino	*		Fryazino		Fryazino	Regulator equipment developed in Fryazino
Where Produced * Comparable			Saratov	*			Fryazino Special unit	In pro- duction		

* Comparable development during the war by the Germans took about one-half the time.

** Inside of magnetron was developed by Soviets coupling and external "plumbing" by Germans.

*** Equals German RM-4032

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F. Klystrons

- 1. "Soviet klystron work was influenced by both German and US 25X1 designs /see Table III,page 18, made assistance, which summarizes knowledge of Soviet klystrons/.

 following additional comments: 25X1
 - a. "Klystron #1 the tube is a copy of a General Electric
 .42 cm tube, scaled up. The Germans in Fryazino were
 asked to produce such a klystron for use in testing gear
 for 8 mm crystal detectors, but found it a hard job. In
 order to speed their work, the Soviets supplied Fryazino
 with this klystron, and some additional testing gear,
 which was produced elsewhere.
 - b. "Klystron #2 is a copy from a US prototype as copied by the Soviets from a 1949 or 1950 IRE publication. The tuning range was claimed to be 2.5 to 12 cm, and the tuning was accomplished by mechanical control of the cavity /see Appendix, Fig #97.
 - c. "Klystron #3 and #4 were copied from the US Western Electric 725 klystron and German LD-20 which was a copy of the same prototype. Klystron #3 was tuned around 3.2 cm and used for 'Meddo' radar; #4 was tunable from 28 29 cm and represents a variation of #4.
 - d. "Klystron #5 is the same as the British tube, which was copied by the Germans during the war, known as LD-25, or klystron 1 (Siemens-Halske).
 - e. "Klystron #6 is a shortened version of #5. Both these tubes have a glass envelope and use an external tuning cavity.
- G. Transistors and Crystal Detectors.
 - 1. "The USSR work on crystal detectors was based upon the German developments in OSW. In 1950 a plant was established in Fryazino to manufacture silicon detectors following OSW procedures. Attempts were made in Moscow to manufacture these detectors following the American procedure. Results were rumored not to be very good and best work was done with the German method. The second step was the introduction of germanium detectors. These were first made in Institute 28 in Moscow but with relatively little success and in 1950 Fryazino started to produce germanium detectors in small quantities on experimental basis. Some production was done at Fryazino, primarily for Institute 160's requirements. The main work of production of crystal detectors must have been done elsewhere.
 - development and research work was initiated by the Soviets on transistors. The background of knowledge was available to the Soviets in American publications. There was a book by William Shockley which became available in the USSR in January 1952. A special committee was established in MCEI, consisting of the best specialists in the Soviet Union, to work out the fundamentals of transistors. Everyone was very optimistic

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Nomenclature	Klystron No 1	Klystron No 2	Klystron No 3 US Type No 725	Klystron No 4	Klystron No 5 K 10-1	Klystron No 6 K 10-2
Wavelength. cm	0.8	2.5 - 12	3 cm	2.8 - 2.9	10 cm	
ixed or Tunable	Fixed	Tunable			Tunable	
Pulse or CW	CW	(see sketch)	*	1	CW	
Anode Voltage	2,000				76	
Inode Current	220 ma.					
Heater Supply						
Output Power	5 milliwatt			_ 1 1 1 1	Same as	Same as
Application	Measuring device	Experimental		7.5	English and German Pro-	K 10-1 but modified in
Development Data Start		1949	1 year	1951	totypes	shape
Completion		1952	At OSW (LD-20	Variation of 725	*	
Special remarks			Copy of US type			
Production Data Schedule, etc.						· ·
Where Developed	Moscow (Inst 108?)		*	Fryazino and Svetlana		
Where Produced	Moscow		Svetlana (presently believed to	Syetlana in production		
4.7	a 6		be in pro- duction in Saratov)	1.	A.	-304



Page 1

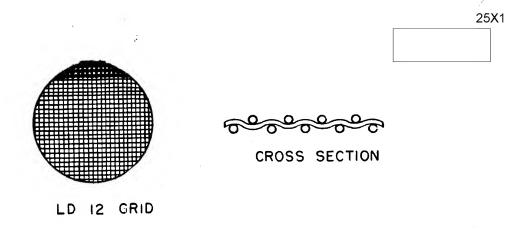
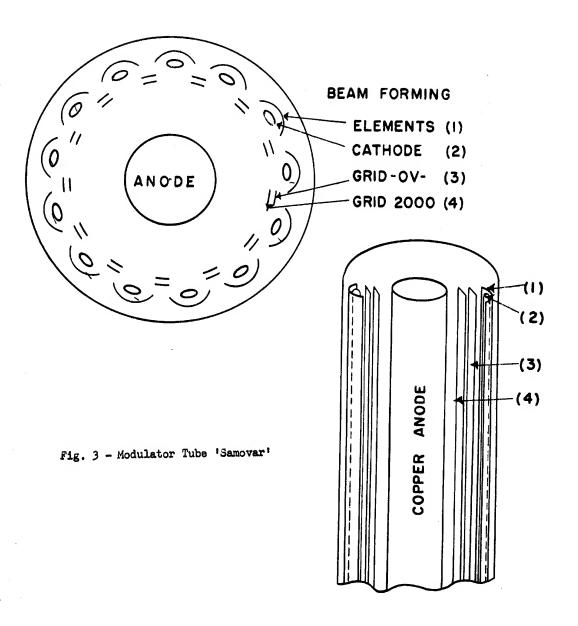


Fig. 2a and 2b - Details of Metal-Ceramic Tube LD-12



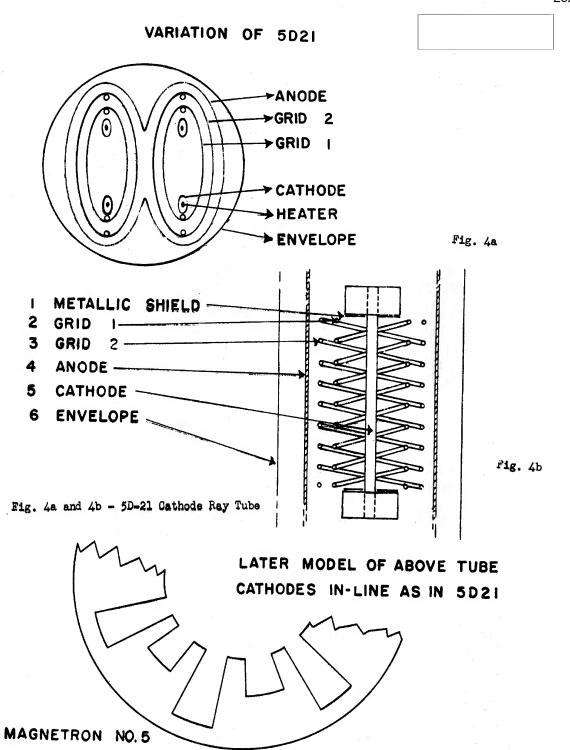


Fig. 5 - 'Rising Sun' Type X-Band Magnetron

Page 3

MAGNETRON NO. 7

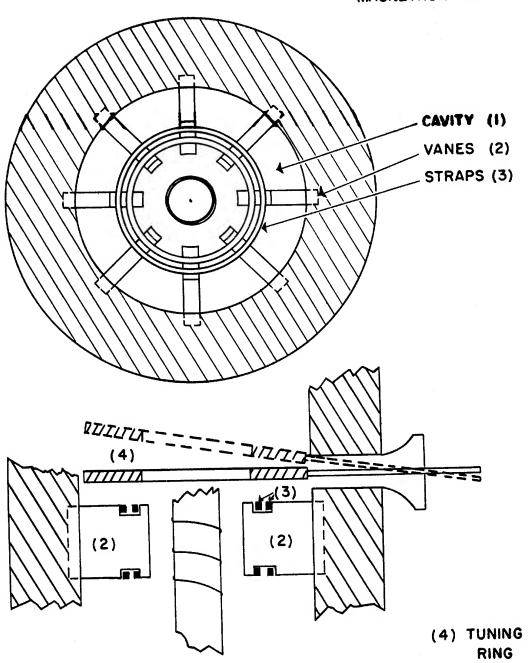


Fig. 6 - Magnetron No. 7 - Jamming

MAGNETRON NO.8 A-A' OPENING FOR OUTPUT COUPLING TO THE WAVE GUIDE (I) (2) CAVITIES (3) STRAPS (4) (4) VANES (1) (3) (4)(3) (4) (4) (1)

Fig. 7 - Magnetron No. 8 - Radar, Early Warning?

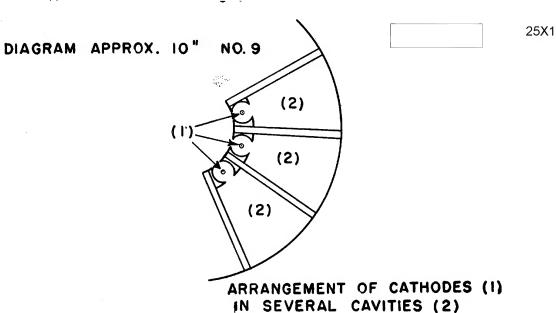
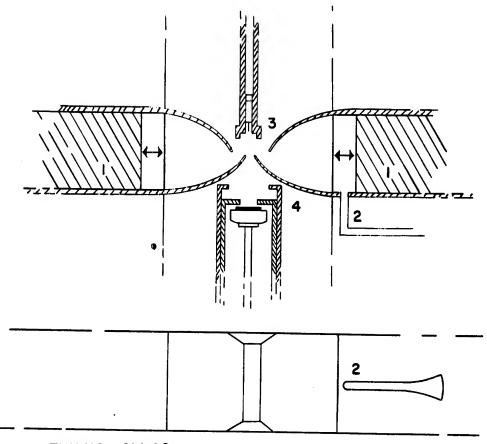


Fig. 8 - Magnetron No. 9



- I TUNING SLUGS
- 2 OUTPUT COUPLING TO WAVE GUIDE
- 3 REPELLER
- 4 ELECTRON GUN

Fig. 9 - Klystron No. 2 - Tuneable